



ANSI/BHMA A.156.17 GRADE 1 PASSED 1,000,000 TESTING CYCLES

3 IN 1 SELF CLOSING HINGE

Patented

Combines A Hinge & Door Closer in One Product With Option To Add A Hold Open To Hinge



Advanced Engineering Combines A Heavy Duty Hinge & Door Closer

Maintenance-Free Stainless-steel Construction, No Leaking Oil.

Full Adjustable Complete Adjustability Of Closing Force And Closing Speed.

Strength Maximum Door loading with auto door-close function - 440 lbs – 4 Hinge Application

Durability 1,000,000 Cycle Tested To Provide Many Years Of Maintenance Free.

Code Compliant ADA, UL Listed R26997, ANSI/BHMA A156.17 Grade 1.

Material 304 or 316 Stainless Steel

FOR US- AREA

Waterson self closing hinge



3 IN 1 SELF CLOSING HINGE

Easy to open and close





K51M Stainless steel series

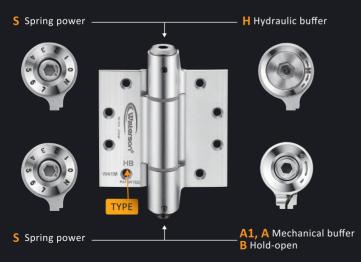
Full mortise type, for fire-proof doors and metal doors

Model name	DIM	Radius	Gauge	Finish	Door spec	Hinge combination an	d installation positions	
					< 260 pounds	Self-closing	Self-closing & Hold-open	
K51M-400	4"x 4"	Square	0.13" 3.3 mm	Satin Brushed Polished Golden Black	≤ 260 pounds < 7'0 x 4'0 ≤ 120 kg < 2200 x 1250 mm	(SA, SA, SA1)= (top, middle, bottom)	(SB, SA, SA1)= (top, middle, bottom)	
K51M-450	4.5"x 4.5"	1/4R				(DS, HA, SA1)= (top, middle, bottom)		
K51M-500	5"X 5"	5/8R	0.146" 3.71 mm			≤ 33	≤ 330 pounds < 8'0 x 4'0	(SA, SA, SA1, SA1)= (top, middle, bottom)
K51M-500D	5"X 5"		0.190" 4.83 mm		≤ 150 kg < 2400 x 1250 mm	(DS, HA, SA, SA1)= (top, middle, middle,bottom)	Hola-oper is not provided.	

W41M Aluminium series

Full mortise type, for interior solid core doors

Model name	DIM	Radius	Gauge	Finish	Door spec	Hinge combination an	d installation positions
W41M-400	4"x 4"	Square		C'I	≤ 150 pounds	Self-closing	Self-closing & Hold-open
		1/4R	0.13" Silver < 7'0 x 4'0				
W41M-450	4.5"x 4.5"	5/8R	3.3 mm	Black	≤ 70 kg < 2200 x 1250 mm	(DS, HA, SA1)= (top, middle, bottom)	(SB, SA, HS)= (top, middle, bottom)



Hinge types				
	DS	Spring power +Spring power		
Mechanical	SA1	Spring power + Mechanical buffer controls closing speed in 0°-20°		
types	SA	Spring power + Mechanical buffer controls closing speed in 20°-90°		
	SB	Spring power + Hold-open		
Hydraulic types	HS	Hydraulic Buffer + Spring power		
	НА	Hydraulic Buffer + Mechanical buffer controls closing speed in 20°-90°		

Non - Handed for all K51M

All specifications conform to ANSI/BHMA A156.7.

Follow NFPA-80 for number of hinges required on a door.

The product lifetime and its maximum loading weight will be influenced by the loading pressure or the set-up of braking graduation.

Waterson self closing hinge



Since 1979

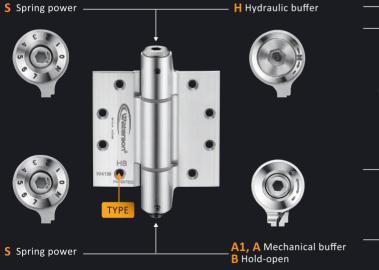
3 IN 1 SELF CLOSING HINGE Easy to open and close





K51M, W41K and W41M Series

Material and Door types	Model Name	Dimensions	Door thickness	Gauge	Hir	nge combination and insta	allation positions
	K51M-640	6"x 4"	35-45 мм	4.1 mm	Door Weight	Auto closing mode	85°±5° Hold-open mode
Made of stainless	K51M-645	6"x 4.5"	40-50 mm		under 70 kg	(DS,HA)=(top, bottom) (SA,SA1)=(top, bottom)	(SB, HS) = (top, bottom)
steel,for fire-proof	K51M-650	6"x 5"	45-55 mm				
doors and metal					under 120 kg	(DS, HA, SA1) =(top, middle, bottom) (SA, SA, SA1) =(top, middle, bottom)	(SB, SA, HS) = (top, middle, bottom) (SB, SA, SA1) =(top, middle, bottom)
doors	K51M-655	6"x 5.5"	50-60 мм				
	K51M-660	6"x 6"	55-65 мм				
Made of aluminium alloy,for wooden doors under 70 kg	W41K	6"x 4.5"	40-50 mm	5 mm		(DS,HA)=(top, bottom)	(SB,HS) = (top, bottom)
	W41M-400	4" x 4"	40-45 mm	- 3.3 мм	under 70 kg		
	W41M-450	4.5" x 4.5"	45-50 mm				



Hinge types					
	DS	Spring power +Spring power			
Mechanical	SA1	Spring power + Mechanical buffer controls closing speed in 0°-20°			
types	SA	Spring power + Mechanical buffer controls closing speed in 20°-90			
	SB	Spring power + Hold-open			
Hydraulic	HS	Hydraulic Buffer + Spring power			
types	НА	Hydraulic Buffer + Mechanical buffer controls closing speed in 20°-90°			

Non - Handed for all K51M

All specifications conform to ANSI/BHMA A156.7.

Follow NFPA-80 for number of hinges required on a door.

The product lifetime and its maximum loading weight will be influenced by the loading pressure or the set-up of braking graduation.